



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5350-5

Job Sheet 180047



Part No: D5350-5

Job Qty: 12 ea

Part Name: Adapter



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/28/18

Job Tracking No:

Due Date: 7/13/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D SHEET 5 IPP REV:A NEW ISSUE 17-01-09 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		7/13/18	0.00	0.00	Start Up Machining-4		
100	Bandsaw	12 pcs		7/13/18	0.00	0.80	Bandsaw1		
110	CNC Vertical Machining	12 pcs		7/13/18	0.00	6.00	HAAS 5 Axis		
120	QC	12 pcs		7/13/18	0.00	0.00	QC2 Machining-4		
130	QC	12 pcs		7/13/18	0.00	0.00	QC8 Machining-4		
140	HandFinish	12 pcs		7/13/18	0.00	2.17	HandFinish1		
141	QC	12 pcs		7/13/18	0.00	0.00	QC7-5		
150	Powdercoat	12 pcs		7/13/18	0.00	0.60	Powdercoat1		
160	QC	12 pcs		7/13/18	0.00	0.00	QC3		
170	Packaging	12 pcs		7/13/18	0.00	0.00	Packaging3-2		
180	QC21-SA	12 Ea		7/13/18	0.00	0.00	QC21		

Part Op 100 - CUT BLANK AT 3.600"

Descriptions: 110 - 1-Machine per folio FB524

150 - START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____ ****MASK
HOLES AS PER NOTE #8****

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B2.000X03.500	6061-T6 Bar 2.00 X 3.50	3.6000 ft (.3 ea)	90-Start up Operation	S098061

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B2.000X03.500	4	5	0

Part Specifications



Container No: S098062



Part: D5350-5

Job No: 180047

Serial No/Batch: S098062

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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uld not be found.

Plex 6/28/18 9:42 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								

